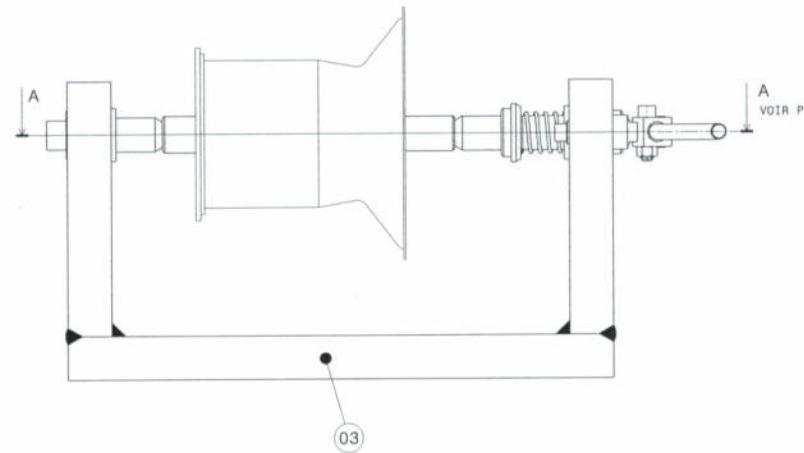
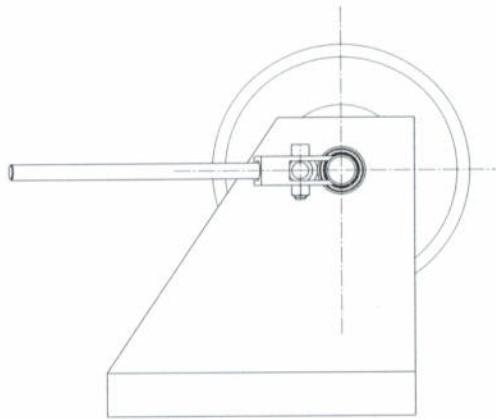
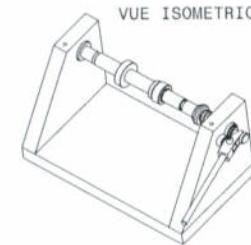


| 10 | 11 | 12 |
|---|----|--------|
| MODIFICATIONS | | INDICE |
| CREATION DES REP 50-51-PROTECTION DES REP 1-2 | | A |
| DOSSIER FAIT CATIA V5-AJOUT REP.3A9-12-13-17A20 PL 1/1 PASSE A 1/6 | | B |



6 - MASSE OUTILLAGE : 115 Kg

5- COFFRET DE RANGEMENT POUR REP. 01 ET 02

4) - L'ETIQUETTE REP:51 SERA COLLEE SUR LE COUVERCLE DU COFFRET REP:50. APRES AVOIR ETE MARQUEE DE FACON INDELEBILE AU N° DE L'OUTILLAGE.

③ - LA VISSERIE SERA MONTE AU PRODUIT FREIN DE FILET NORMAL

2 - PROCESS : PIECE MONTE SUR CENTREUR 01 ET MAINTENU PAR ECRU 02
ENSEMBLE MAINTENU ENTRE POINTES

1 - FONCTION : SUPPORT CARTER COMPRESSEUR

| | | | | |
|------|---|----------------------------|--------------|--|
| 51 | 1 | ETIQUETTE D'IDENTIFICATION | 8815 099 808 | TM |
| 50 | 1 | COFFRET STANDARD | OU | 987 850 018 0 LSX 20-852-301 LHOTELLIER |
| | | | | |
| | | | | |
| | | | | |
| 25 | 1 | | | |
| 24 | 1 | | | |
| 23 | 1 | | | |
| 22 | 1 | | | |
| 21 | 1 | | | |
| 2 20 | 1 | VIS CHC M20x35 | STD | |
| 2 19 | 2 | VIS CHC M12x45 | STD | |
| 2 18 | 1 | ECROU H M12 | STD | |
| 2 17 | 1 | RONDELLE M12U | STD | |
| 16 | 1 | | | |
| 15 | 1 | | | |
| 14 | 1 | | | |
| 2 13 | 1 | RONDELLE RENFORCEE | 07320-20 | NLM |
| 2 12 | 1 | RESSORT COMPRESSION | CA3480 | SCHERDEL |
| 11 | 1 | | | |
| 10 | 1 | | | |
| 2 09 | 1 | TIGE Ø16 LG 290 | ETIRE XC38 | |
| 6 08 | 1 | CHAPE | 25CD4 | R 900-1050 MPa |
| 6 07 | 1 | TENON | 25CD4 | R 900-1050 MPa |
| 5 06 | 1 | BAGUE | 25CD4 | R 900-1050 MPa |
| 5 05 | 1 | POINTE MOBILE | 35NCD16 | R1600-1800MPa |
| 5 04 | 1 | POINTE FIXE | 35NCD16 | R1600-1800MPa |
| 4 03 | 1 | SUPPORT | ENS SOUDÉ | PEINTURE |
| 3 02 | 1 | ECROU | 25CD4 | R 900-1050 MPa |
| 3 01 | 1 | CENTREUR | 35NCD16 | R1600-1800MPa |

100

5 MONTAGE DE CHAUDRONNERIE

CE DESSIN EST LA PROPRIETE DE LA SOCIETE TURBOMECA. IL NE PEUT ETRE COMMUNIQUE OU REPRODUIT SANS SON AUTORISATION.
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CODE FABRICANT PIZZI
MANUFACTURER CODE

| FORMAT | PLAN |
|--------|------|
|--------|------|

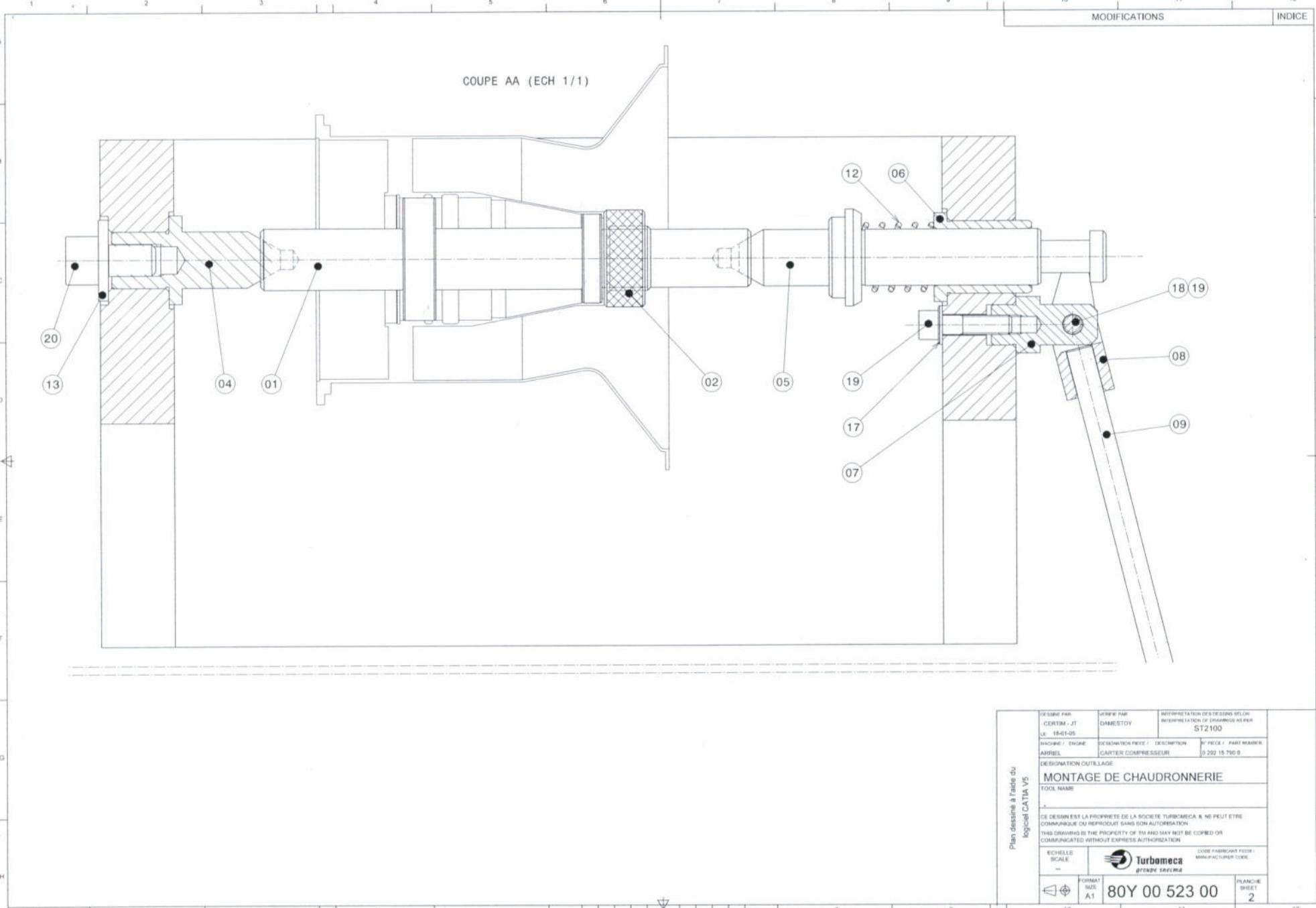
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80X/80E2200 - B - < Japan

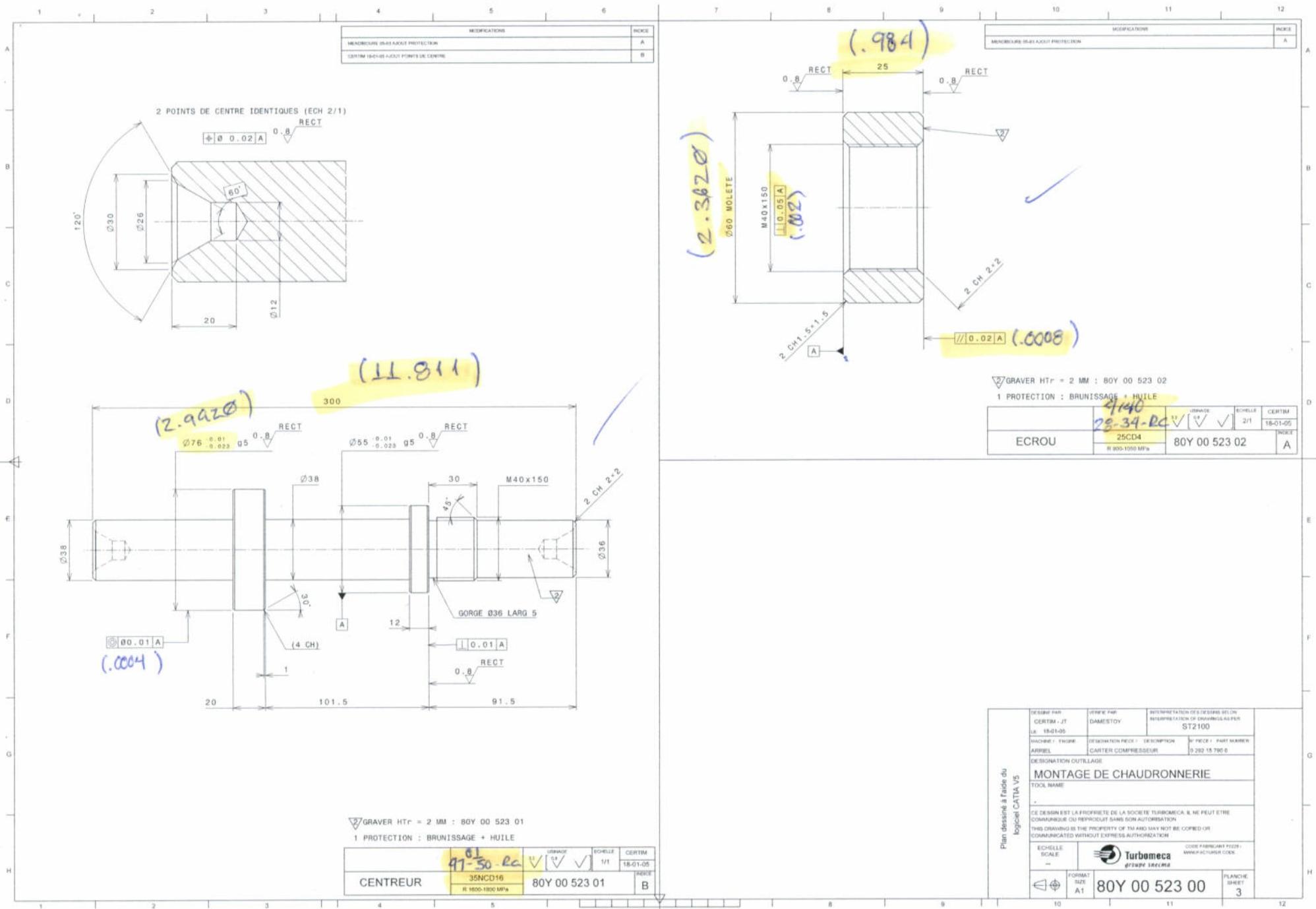
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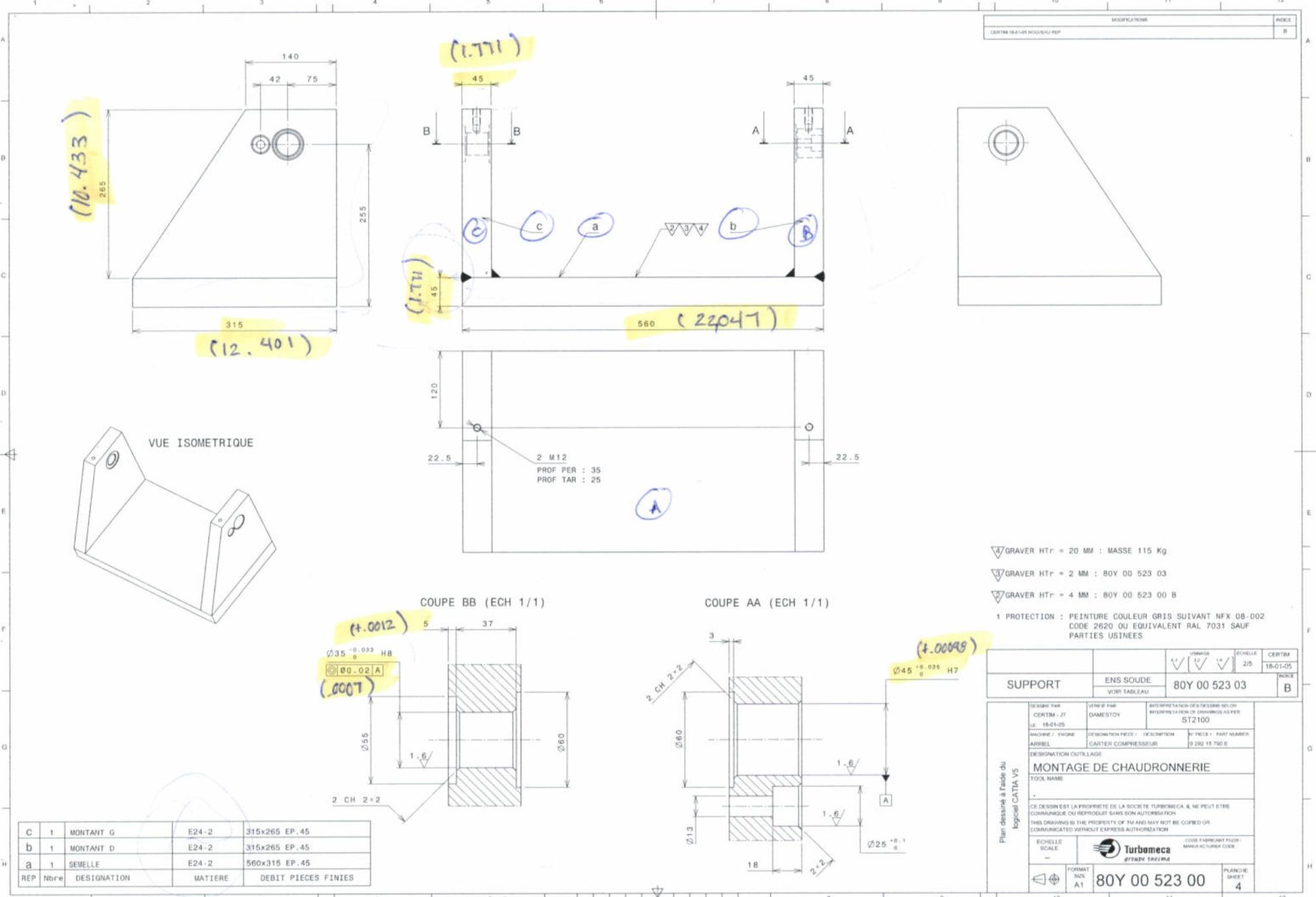
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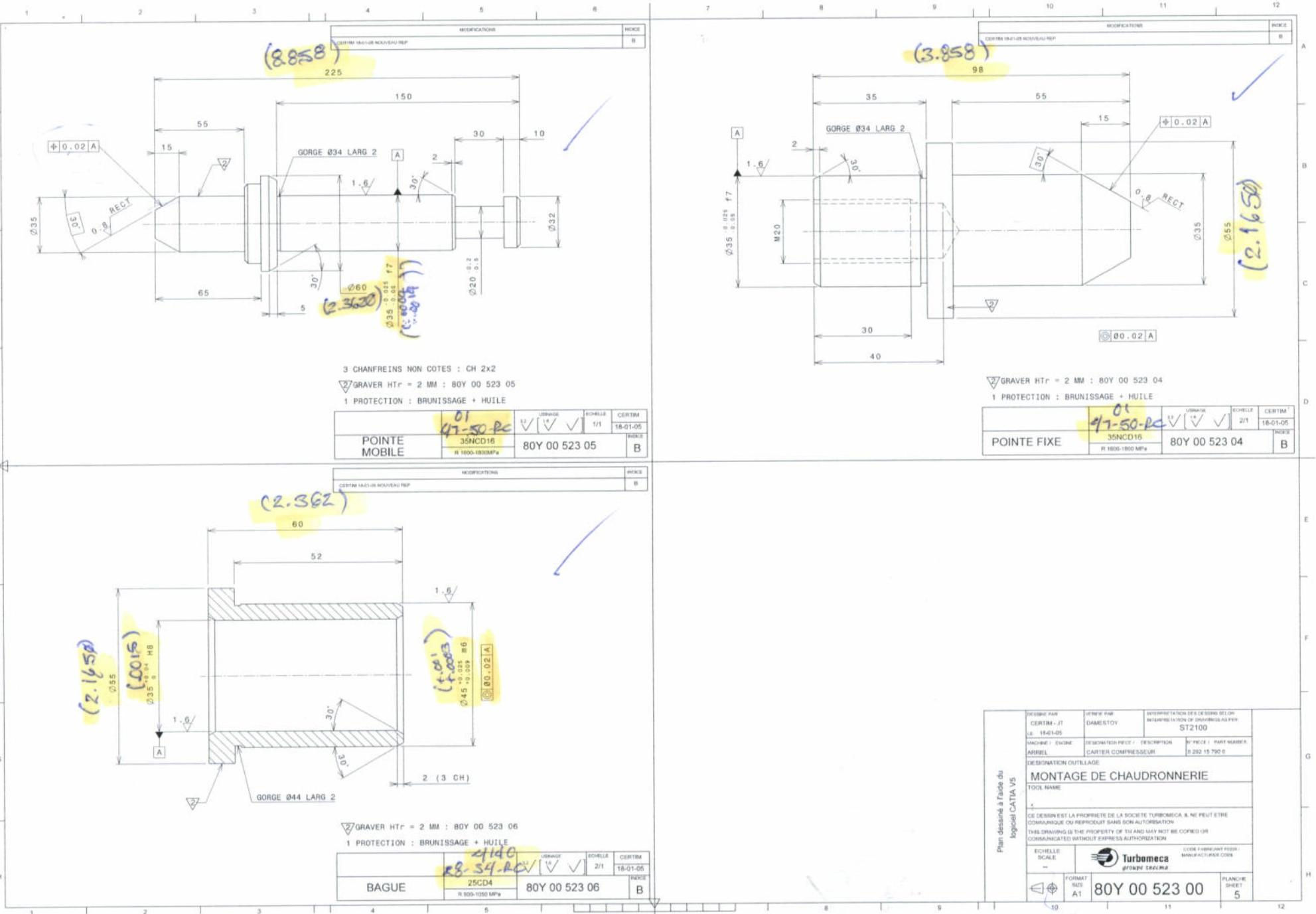
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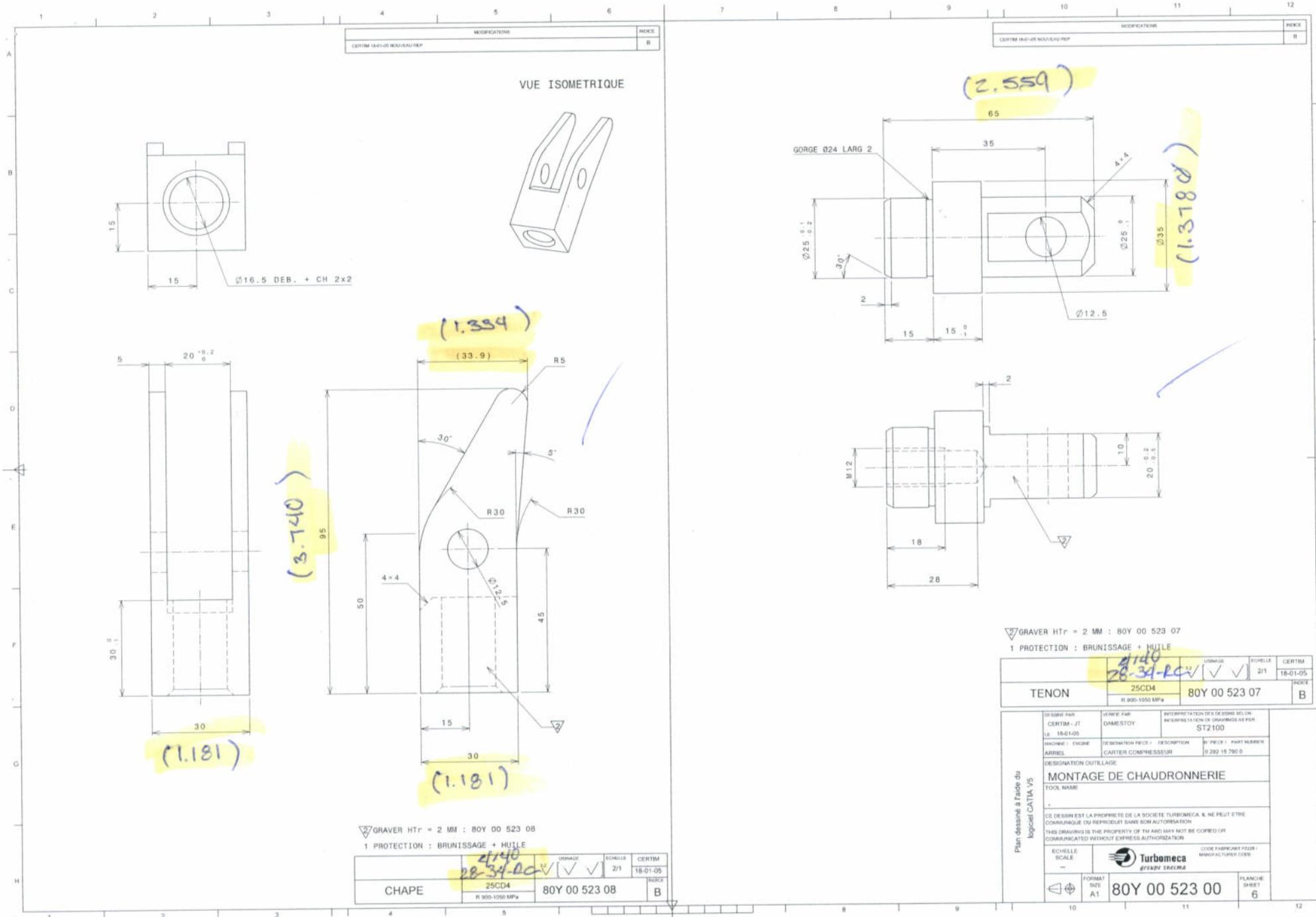


| | | |
|---|---------------------------------|---|
| DESSIN PAR CERTIM-JT LE 18-01-05 | VERNE PAR DAMESTOV | INTERPRETATION DES DESSINS SELON ST2100 |
| MACHINIE / ENGINE | DESCRIPTION PIECE / DESCRIPTION | N° PIECE / PART NUMBER |
| AIRBEE | CARTIER COMPRESSEUR | 0 292 15 790 0 |
| DESIGNATION OUTILLAGE TOOL NAME | | |
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| ECHELLE SCALE — | FORMAT SIZE A1 | CODE FABRICANT FIDOR MANUFACTURER CODE Turbomeca groupe safran |
| 80Y 00 523 00 | | PLANCHE SHEET 2 |









**FICHE ARTICLE / Product data sheet (F0228) 80Y0052300****Version B****MONTAGE DE RECTIF**

Version GODE de l'Article / Geode Part Version :

B Engineering

Type d'article / Item type :

Outilage de production - conception TM

Unité / Unit :

pièce

Article de configuration / Configuration article :

Non

Sujet à péremption / Subject to cure date :

Non

Type de composition / Assembly type :

component

Classement / Classification :

Catégorie 3 groupe 2

Protection globale / Overall protection :

Non

A handwritten signature consisting of a stylized 'Q' and a circle containing a '1'.